



## Fitting Instruction – SPF1844K TR4A-6 Superpro Trunnion bush kit.

Note: - This bush kit is a modification form the original nylon bush kit therefore there are parts from the original assembly which are reused and some which are discarded.

### A. Preparation: -

1. Disassemble in accordance with the workshop manual. The Trunnion to lower wishbone bearing assembly consists of the following components. Those that are reused and those that are discarded are noted accordingly.

Trunnion LH and RH.	142377 and 142378	reuse
Bolt	139835	reuse
Nut	2N2212	reuse
Pin	PC0012	discard
Washer backing	142388	reuse
Ring sealing	142387	discard
Shield	139834	“
Bearing nylon	139833	“
Piece distance (sleeve)	139832	“

2. Inspect carefully the parts to be reused. Should any need replacing, these can be obtained from Revington TR, Home Farm, Middlezoy, Somerset, England Telephone + 44(0)1823698437 or by email [info@revingtontr.com](mailto:info@revingtontr.com)

### B. Assembly: -

1. Press the new bushes into the lower wishbones, remembering that the shield and sealing rings are not reused.
2. Using the grease provided push in the steel sleeves. Using the original backing washer, one adjacent to each new bearing flange, assemble the wishbone arms to the trunnion, once again using plenty of grease provided.
3. Torque up the castellated nut to the correct figure (see your original workshop manual for the correct figure) and lock off with a new split pin.
4. Reassemble the remainder of the suspension in accordance with your workshop manual.